



Dart Aerospace Ltd.
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DALL-#-F-B-#5
Job Sheet 196065



Part No: DALL-#-F-B-#5

Job Qty: 4 pcs

Part Name: Thimble



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/19

Job Tracking No:

Due Date: 7/5/19

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG DALL-#-#-# Rev D IPP Rev. A 19.05.14 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	4 pcs	7/5/19	7/5/19	0.00	2.00	Large Fab - 1		
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		ML
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
							Large Fab - 9		
							Large Fab - 11 (Various)		
120	QC 9	4 pcs	7/5/19	7/5/19	0.00	0.00	QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		EL
							QC 9 - 9		
							QC 5 - 10		
125	QC 5	4 pcs	7/5/19	7/5/19	0.00	0.00	QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		



Container No: S200644



Part: DALL-#-F-B-#-5

Job No: 196065

Serial No/Batch: S200644

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 07/25/19

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				QC 5 - 50	a	
				QC 5 - 30		
				QC 5 - 40		
130	Packaging 3-1 - Stock - B4B	4 pcs	7/5/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B		
				Packaging 3 - 3 - B4B		
				Packaging 3 - 4 - B4B		
				Packaging 3 - 5 - B4B		
				Packaging 3 - 6 - B4B		
				Packaging 3 - 7 - B4B		
				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B		
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140	QC 21 - SA	4 pcs	7/5/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	
Part Op 110 - (Weld per dwg A/R S.S. rod Batch: <u>M138979</u>) 1-Weld as per DWG sheet 7. See note 8, 9, and 10. Descriptions: 120 - (QC9- Inspect visual per QSI004- Fusion Welds) 125 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name			Quantity	Operation	Container
3495T42	Heavy Duty Wire Rope Thimble - for Lifting, 18-8 Stainless Steel, for 7/8" Rope Diameter			4 Ea (1 ea)	110-Large Fab - Welded Assy-1	5189804
DALL-#-#-#-23	Gusset			4 pcs (1 ea)	110-Large Fab - Welded Assy-1	5099700
DALL-#-F-A-#-6	Retainer			12 pcs (3 ea)	110-Large Fab - Welded Assy-1	5196065

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	3495T42	4	14	0
	DALL-###-# 23	4	71	0
	DALL-#-F-A-#6	12	0	0
Part Specifications				
Specifications could not be found.				